

KIT-FV-15

Tools needed

Small Phillips screwdriver

2 gluing clamps

Good quality wood glue

Soldering iron and solder

Wrench 10 mm and 7 mm

Hammer

Wow, what an icon! Take some time and form this kit into the coolest guitar around. This iconic guitar has a set-in neck that has a perfect fit and after gluing it in, will provide a lot of sustain. The big body is made of high quality mahogany, as is the neck. The fingerboard is pau ferro, a high quality, non-cites tone wood. The neck is already equipped with frets and neck and the body is already aligned. All parts are included in the package such as pickups, screws, potentiometers, switches, tuners and strings. Furthermore you can of course enjoy them with paint and/or specify the color or gloss you want. If you wish to continue viewing the wood grain, then the clear coat is an excellent choice to emphasize the grain of the wood. The DIY guitar Boston is a fun, easy and creative way to create your own unique guitar. The two humbuckers with exposed black coils match the aggressive look of this guitar. All the parts are included. Bring some experience in handywork, time and patience to make this your personal guitar.

body : mahogany

neck : mahogany, set-in

fingerboard : pau ferro

bridge : T.O.M. chrome

pickups : 2 x humbucker black

hardware : chrome

Wood

The base of each guitar is the wood construction. The neck pocket in our kits is perfect. There is no need to work the neck pocket other than maybe a simple sanding. The neck angle is fine and the neck can be glued in without a problem. Use proper wood glue and apply the glue inside the neck pocket and that part of the neck that will go into the pocket. Slide the neck into the pocket and fixate the neck and the body with two gluing clamps. Let dry for 24 hours. To prevent indentations, the body and neck should always be protected from the pressure of the gluing clamps. This surface protection can be done with thin pieces of wood or cork.

After tightening the gluing clamps, wash away the excess glue with a damp cloth. All glue residue will show and leave ugly spots during colouring and finishing, be accurate about this.

Sanding and finishing

When the glue has dried and your kit begins to look like a real guitar, you can prepare it to be lacquered. Sand the body and neck with 320 grit dry sanding paper. After this step, use masking tape to guard those parts that you don't want to colour/finish. Always follow the instructions on your finishing product, be it staining, spraying with aerosol cans or finishing in a spraying booth. After the body and neck have been finished in the colour and gloss of your choice, and you have polished your guitar to the desired result, it's time to install the hardware.

Electronics

Installing the electronics. First fit the earth wire from the harness of potentiometers to the studs. A hole is drilled from the electronic cavity to the stud of the tailpiece. After threading the wire to the cavity of the stud, install the stud to secure the cable. Installing the stud is done by tapping it gently with a hammer. Protect the stud by using a rubber hammer or inserting a piece of wood or rubber between the hammer and the stud.

Now start soldering.

Install the pickups. The pickups are marked N and B. N is the neck pickup and B is the bridge pickup. Thread the cables through the drilled holes and into the electronic cavity. Use the schematics to properly make all the connections. Included are one tone potentiometer and two volume potentiometers. After you have finished soldering, check if everything works correctly before closing the lids. In installing the potentiometers, output and selector switch make sure the nuts are tightened so they will not cause unwanted resonance.

Hardware

Install the machine heads. Don't forget the washers. Before drilling or punching a hole to secure the machine heads, please align the machine heads on the back, so it looks neat and tidy. Now fasten all screws and nuts. A loose washer or nut can cause unwanted resonance.

Installing the bridge and tailpiece. Tap the studs in with a hammer. Use protection so you don't damage the stud. Install the tailpiece and the bridge. Make sure the bridge is put on the correct way. The small indentation in the saddle is for the high e string, bigger indentation is for the low e string.

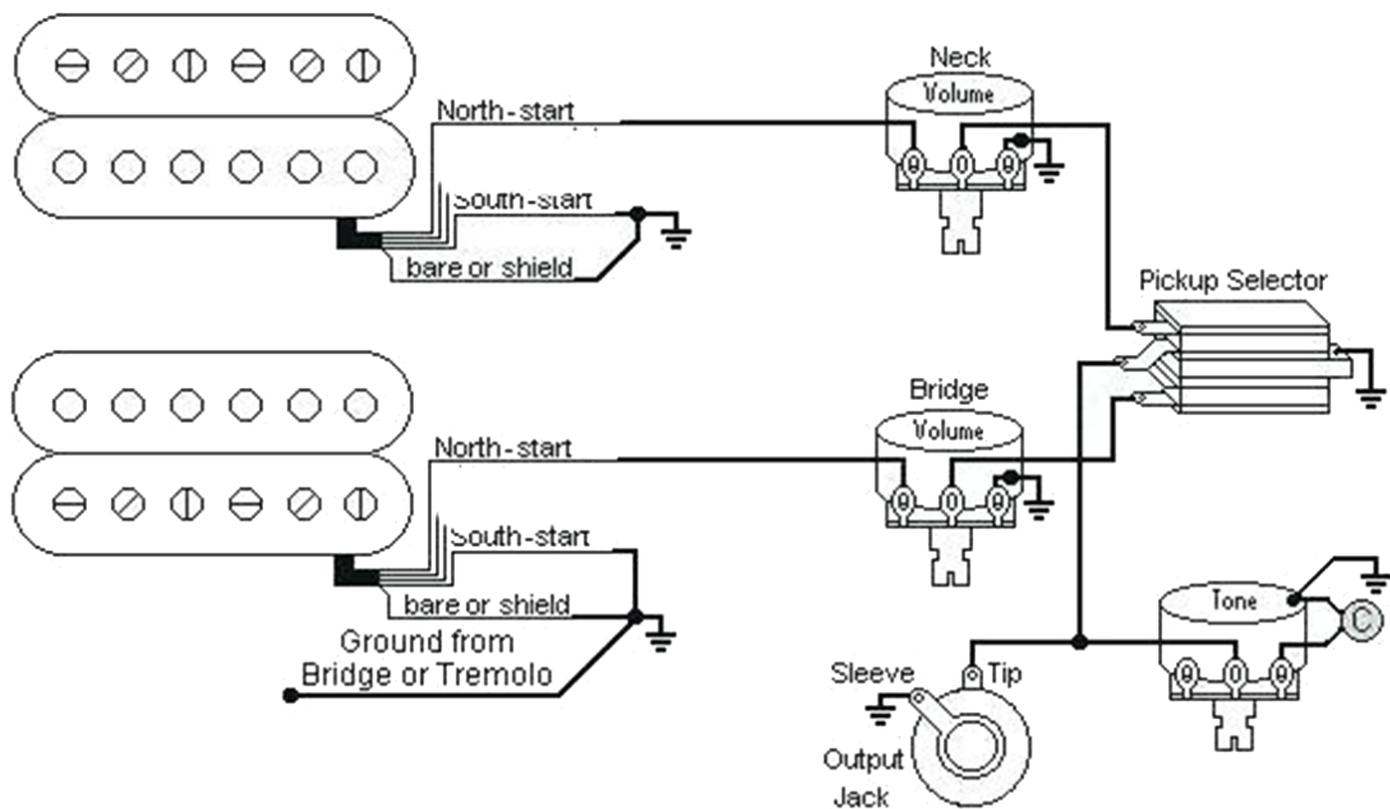
Put the strings on and start tuning the guitar.

Now the guitar needs a set up. Once tuned to pitch, check the neck curve and adjust to your preference with the trussrod key. Check the frets for level. If the frets are not level enough to your liking, level and polish the frets. Now adjust the string height so the guitar plays comfortably all over the neck and there is no string buzz.

Finish setting up with adjusting the intonation. Now you are ready. You have built your FV-15! Have fun playing it!

2 Humbuckers w/ 2 Volumes & 1 Tone

with 3-way toggle switch



Solder all grounds 
to back of volume pot